

# Digital Industrial Automation Control System Towards Smart Society

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September 11, 2019

SICE 2019 @ Hiroshima



#### Contents

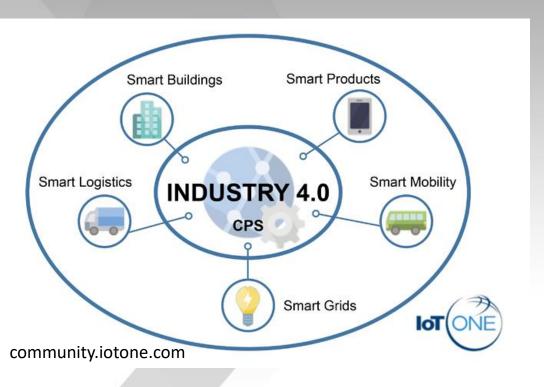


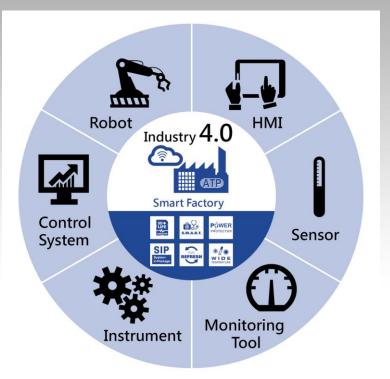
- Industry 4.0 vs. Japan Society 5.0
- Thailand 4.0 and Eastern Economic Corridors
- Research related to Energy Efficiency
- IEC TC 65 Thailand National Committee
- Control Systems Society Thailand



# Industry 4.0



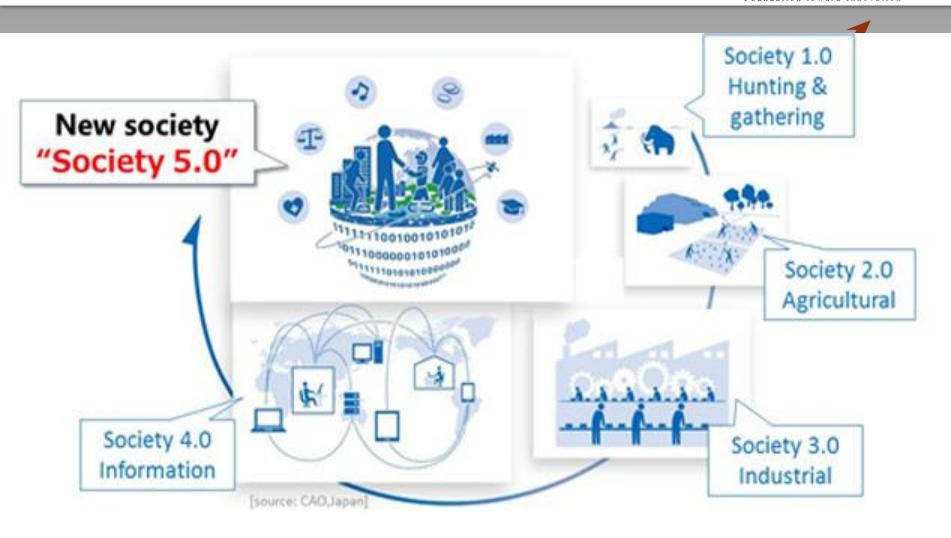




- data acquisition and processing
- assistance systems
- networking and integration
- decentralization and service orientation
- self-organization and autonomy

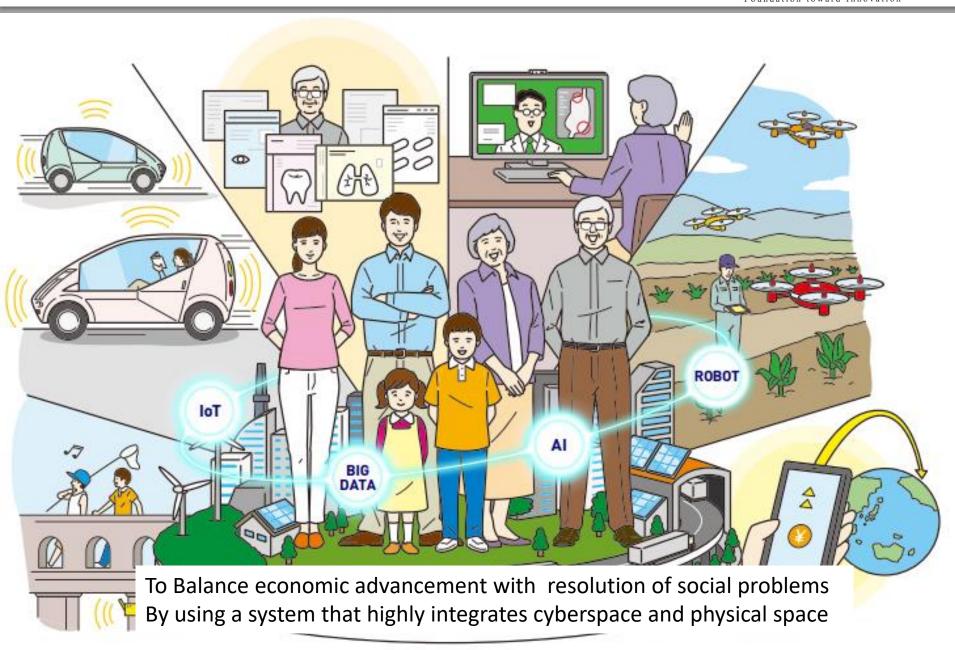
embedded-computing.com





Society 5.0 Human-Centered Society

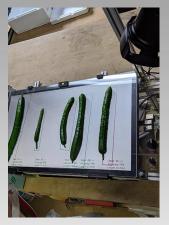






#### Al in Cucumber Farm

- cucumber farm in Shizuoka
- cucumbers are sorted into 9 grades by their colors, length and shapes
- developed
   Machine Learning
   method to help in
   grading process









themomentum.co/japan-cucumber-farm-ai/





Super S Society

Invention of a computer Start of distribution of information

Impact to

apan

Start of mass production

Development of irrigitechniques

Firm establishment of settlement

Society

- Mobility society
- Medical Services
- Manufacturing
- Agriculture
  - Food
  - Disaster Prevention

Coexistence with nature

**Hunting Society** 

The birth of human beings 13000 BC

End of 18th century

End of 20th century

From 21st century



#### Contents

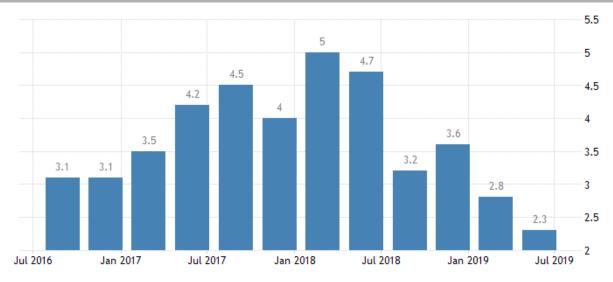


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# Drivers to Thailand 4.0

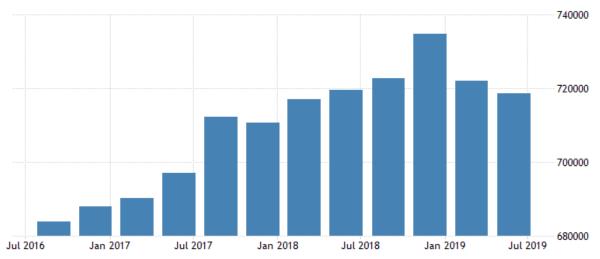


# Thailand GDP Growth Rate



SOURCE: TRADINGECONOMICS.COM | NESDB, THAILAND

# Thailand GDP Manufacturing

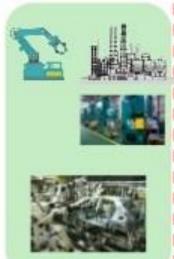


## Thailand 4.0

### (Smart Industry + Smart City + Smart People)









Thailand 1.0

Thailand 2.0 Thailand 3.0

Thailand 4.0

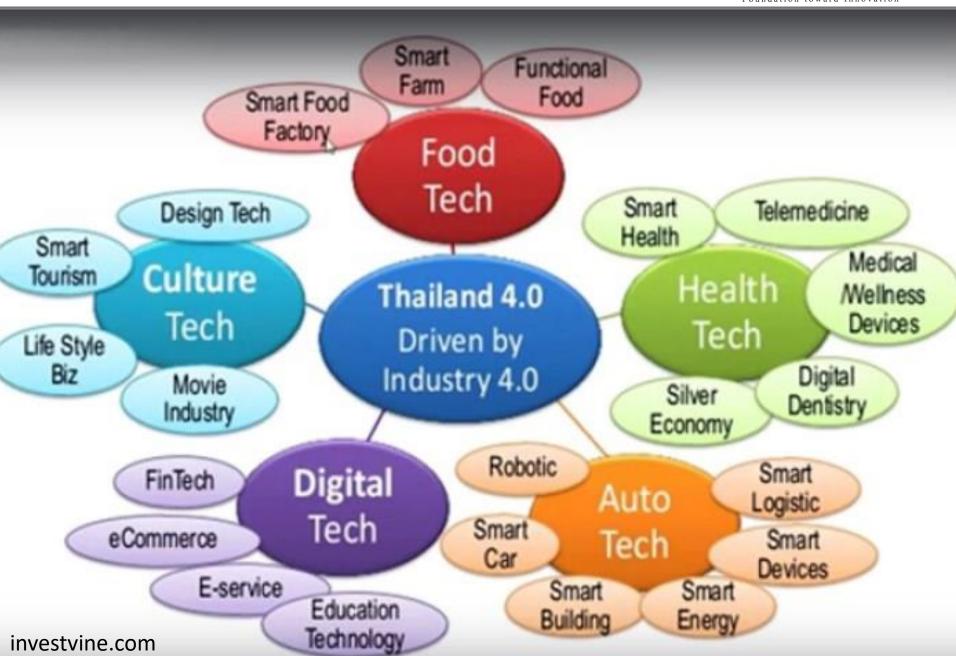
Agriculture

Light Industry Low wages Heavy Industry Advanced Machine

Creativity + Innovation Smart Thailand

thailand-business-news.com



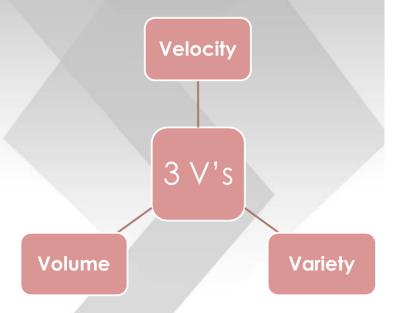




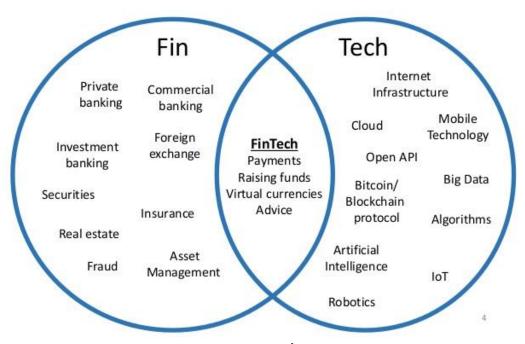
# **Automation for Digital Tech**



#### **Big Data Analytics**



#### The FinTech space is growing....



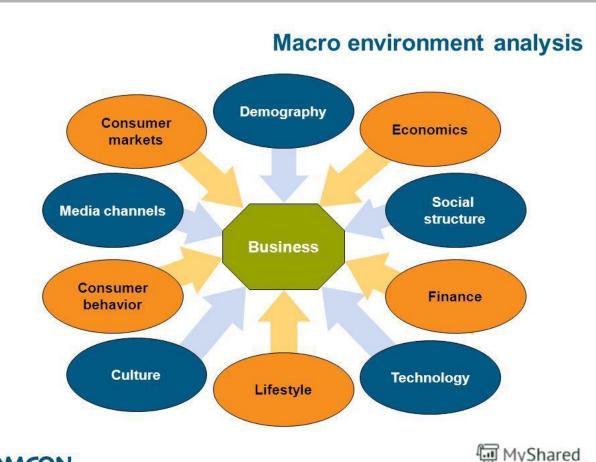
ClaireBarrattIngram/launch-of-sthlmfintech



### **Automation for Culture Tech**



movies broadcasting games animation performances exhibitions entertainment education medical national defense manufacturing robotics automobile



COMCON

Maria Vorobyeva, TGI Russia Survey





# **Automation for Food Tech**



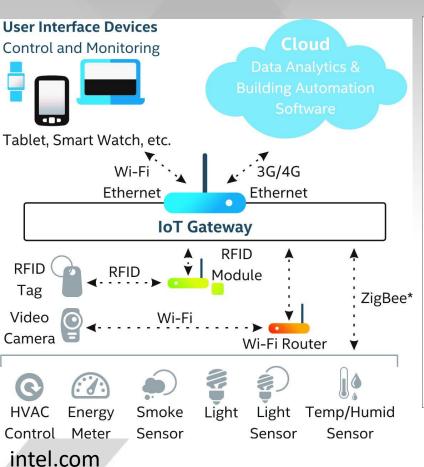


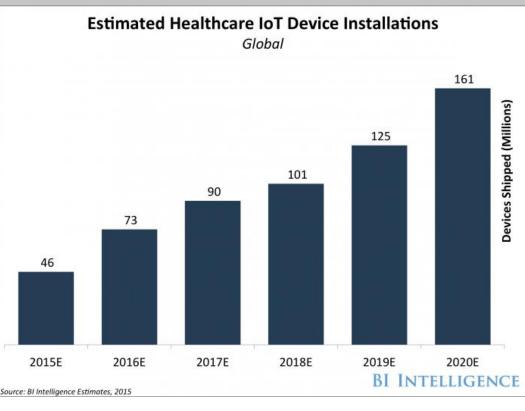


# **Automation for Health Tech**



#### The global market for IoT healthcare tech will top \$400 billion in 2022

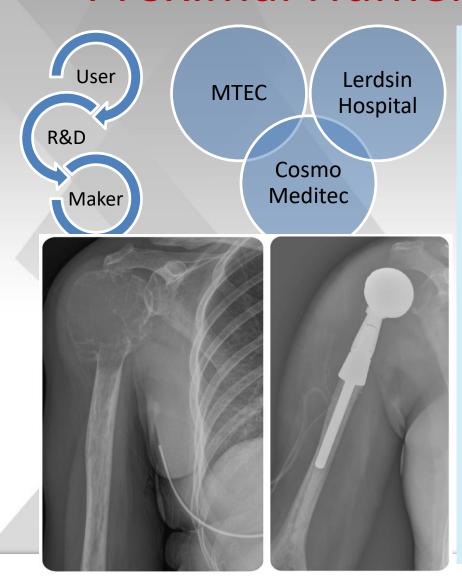


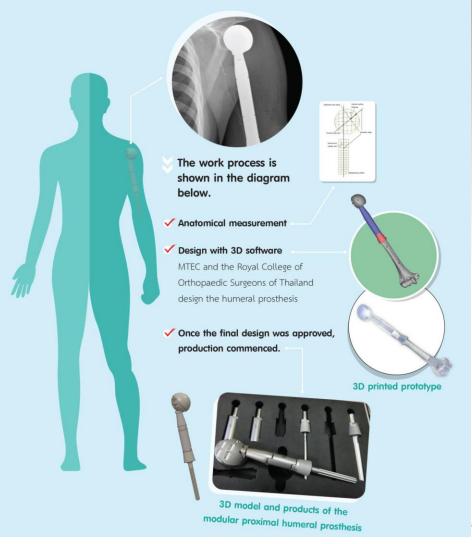


www.businessinsider.com

# **Proximal Humeral Prosthesis**









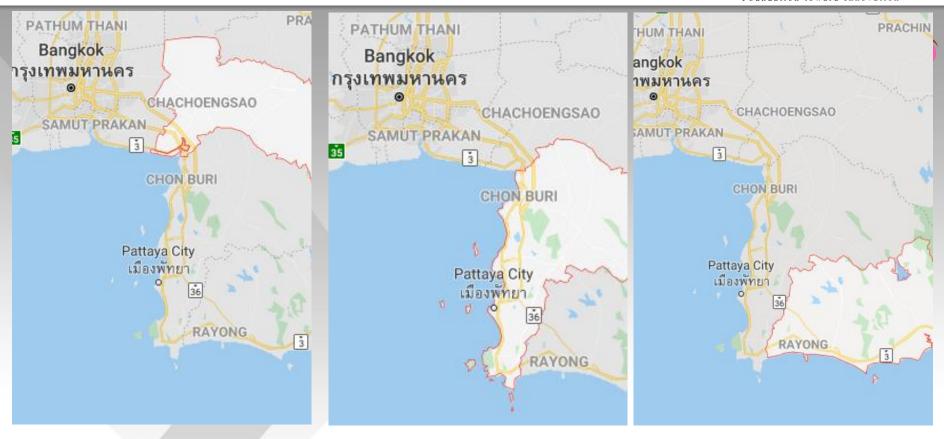
### **Automation Tech**





# IoTs and smart manufacturing

- Supply chain Management
- Operation Efficiency
- PredictiveMaintenance
- Inventory Optimization



# Eastern Economic Corridor



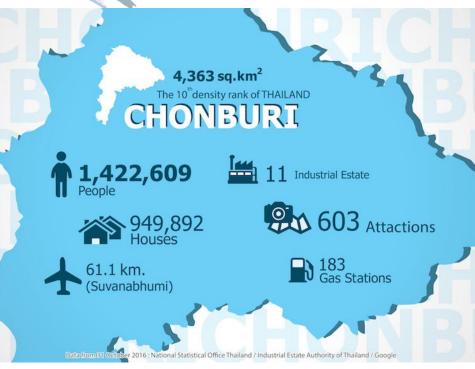
and / Industrial Estate Authority of Thailand / Googl

442,858 Houses

#### Development Plan 'Thailand 4.0'

- Growth Engine of Thailand
- ASEAN Center of Economy
- World-Class Economic Zone

www.eeco.or.th



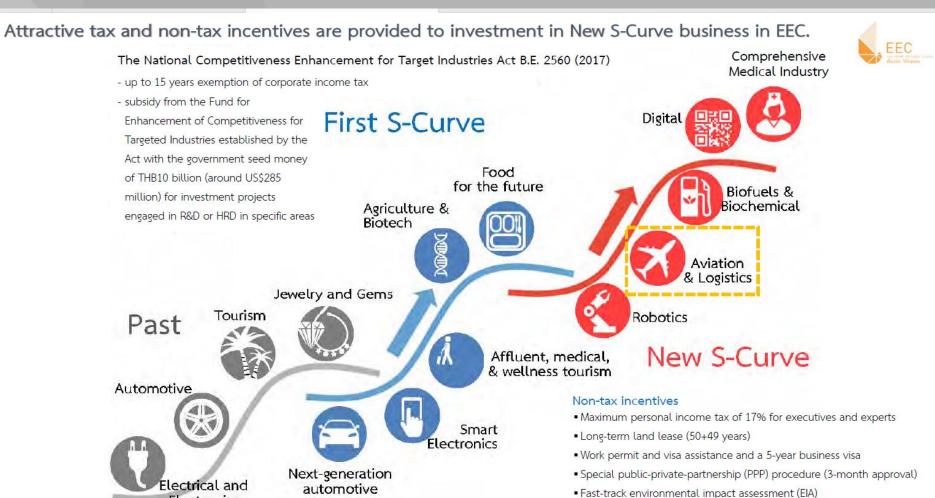
Electronics

Source: Krungsri Exclusive Economic and Investment Outlook 2018



### First S-Curve vs. New S-Curve





• Foreign currency account and use of foreign currencies without

exchanging into Thai baht

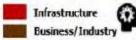
#### EEC: Focused project and investment plan in 5 years

#### EASTERN ECONOMIC CORRIDOR (EEC)

4 Core Areas 15 Projects & 5 High Priority Projects

- Aerotropolis: U-Tapao International Airport High speed train linking 3 airports
- Laem Chabang Port Phase 3
- 4 Map Ta Phut Port Phase 3
- Sattahip Commercial Port
- **Dual Track Rails linking 3 seaports**
- Highways & Motorway 7
- 8 Next generation Automotive (EV/AV)
- 9 Aviation Industry, Robotics & Smart Electronics
- Advanced Petrochemical & Bioeconomy 10
- Medical Hub 11
- Tourism
- 13 Global Business Hub / Free Trade Zone
- New cities: Chachoengsao Pattaya Rayong
- 15 **Public Utilities**

#### 5 High Priority Projects +++



**EEC of Innovation** 

Tourism **New Cities** 

**EEC of Digital Park** 



+ Education



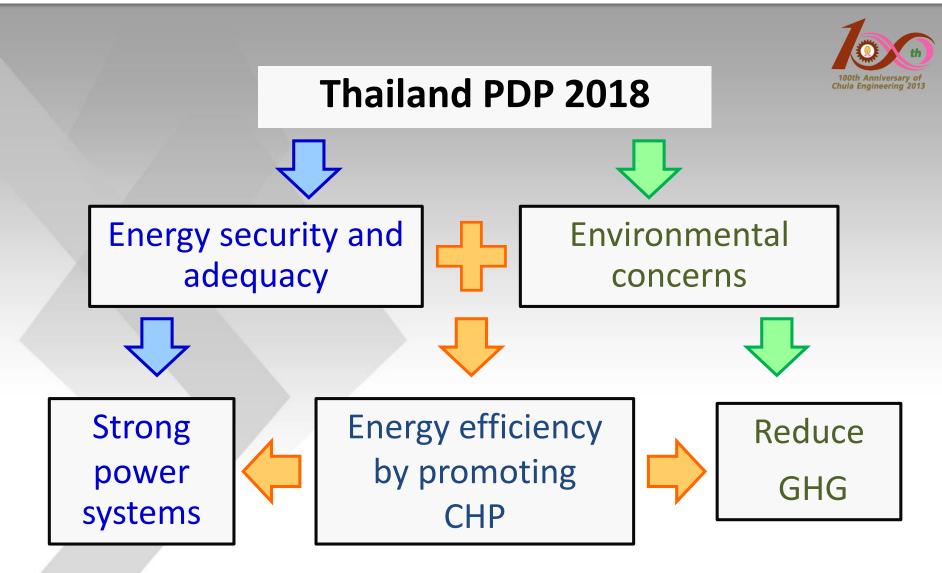


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# **Key Energy Efficiency Policies**



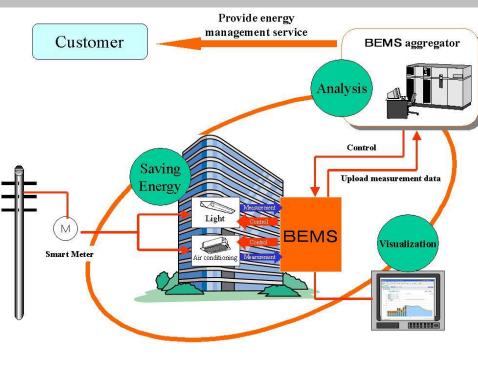
- In the industry sector, mandatory energy
   management programs for large energy users are in
   place in Indonesia, Malaysia, Singapore, Thailand and
   Vietnam.
- Factories in Thailand with energy capacity over 1000 kilowatts (kW), or with annual consumption exceeding 20 terajoules (TJ), are required to implement energy management programs and to make progress reports available for external auditing.



# Building Energy Management System 100th Anniversary of United Engineering 2013

**BEMS** is a computer based control system for engineering services

- Manages and controls energy needs and supplies in buildings
- Monitors energy efficiency and safety.

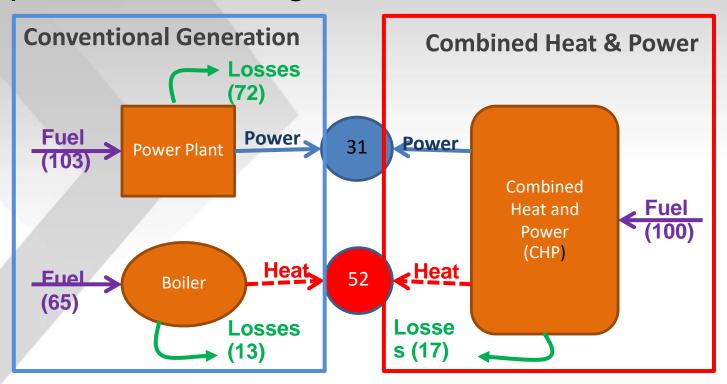


climatetechwiki.org



# Combined Heat and Power System Combined Heat And Power System

**CHP** is simultaneous production of heat and power from a single source.



www.arb.ca.gov (Data for conventional generation and CHP comparison)



# Optimal Dispatch Strategy of Cogeneration with Thermal Energy Storage and Battery Energy Storage for Building Energy Management System

### Kebsiri Manusilp and David Banjerdpongchai

"Analysis of Multi-objective Optimal Dispatch of Cogeneration with Thermal Energy Storage for Building Energy Management System," Engineering Journal, vol. 21, no. 5, pp. 67-79, September 2017.

"Optimal Dispatch Strategy of Cogeneration with Thermal Energy Storage for Building Energy Management System," ECTI Trans. on Computer and Information Technology, vol. 10, no. 2, pp. 156-166, November 2016.



## **HVAC** and Industrial Boilers



- HVAC controls temperature, humidity, and quality of air in buildings for comfort.
  - Decentralized air-conditioning
  - Centralized air-conditioning
- Industrial boilers produce additional steam to absorption chillers in CHP applications
  - Efficiency and CO<sub>2</sub> emissions depend on fuel types.

<sup>&</sup>quot;Heating, Ventilation and Air Conditioning," Carbon Trust, Oct. 2011.



# **Energy Usage in Buildings**



HVAC (%)	Lighting (%)	Others (%)
43%	25%	32%
52%	20%	28%
65%	17%	18%
66%	20%	14%
66%	15%	19%
	43% 52% 65% 66%	43%       25%         52%       20%         65%       17%         66%       20%

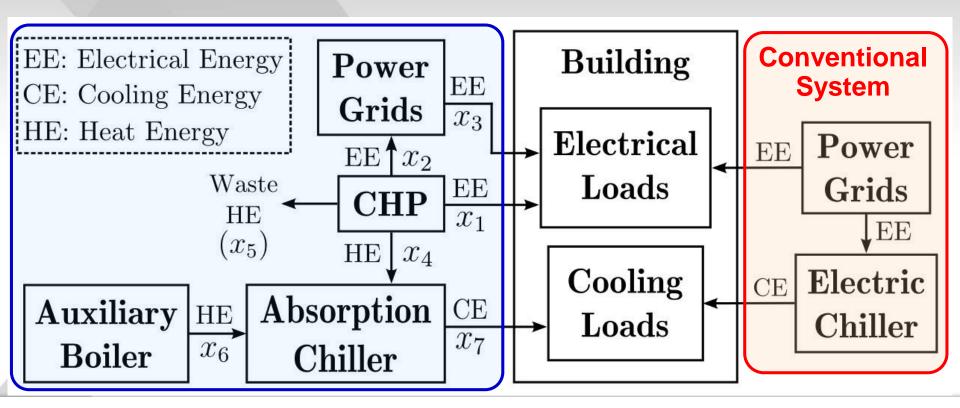
HVAC is the largest proportion of energy use in buildings.



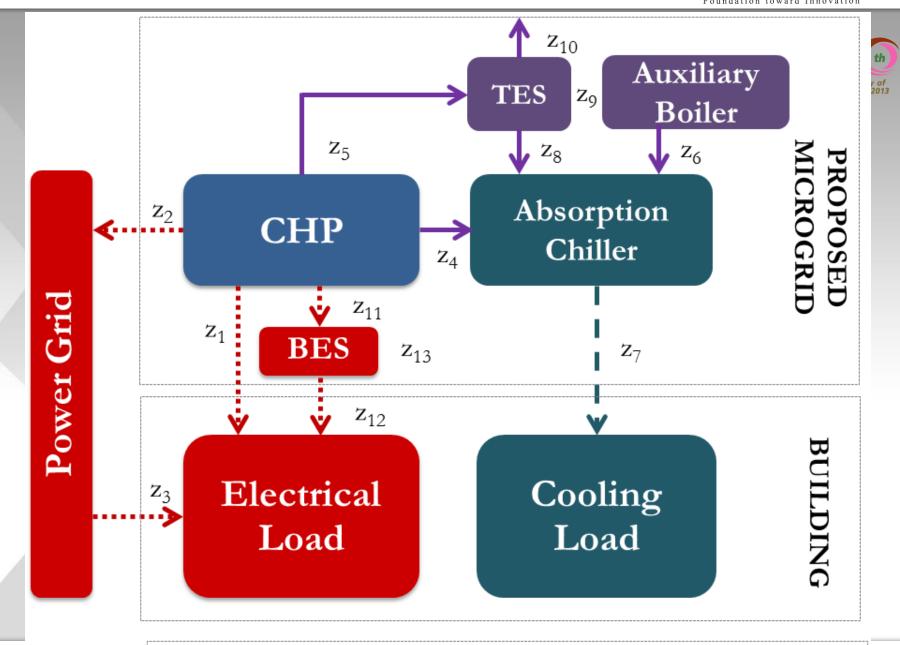
# **BEMS** using CHP and boiler



- CHP and power grids supply EE to electrical loads.
- CHP and auxiliary boiler generate HE to absorption chiller.
- Absorption chiller produces CE to cooling loads.



Cooling Energy



Electrical Energy — Heat Energy — — —



### **Problem formulation**



#### **Economic optimal operation**

**Total Operating Cost (TOC)** 

= Energy Costs (EC) +

**Demand Charge Cost (DCC)** 

**EC of CHP** 

$$EC = \sum_{k=1}^{nxd} \frac{C_{CHP}(z_{1,k} + z_{2,k} + z_{11,k})}{-q_k z_{2,k} + p_k z_{3,k} + c_{AB} z_{6,k}}$$
**EE trading EC of with grid AP**

$$DCC = \frac{d_{PG}}{\Delta t} \max_{h=1,\dots,n \times d} x_{3,k} \quad \text{max power}$$

c<sub>CHP</sub> and c<sub>AB</sub> depend on Fuel Price

#### **Environmental optimal operation**

Total CO<sub>2</sub> Emission (TCOE)

#### **COE CHP**

$$TCOE(tCO_{2})$$

$$= \sum_{k=1}^{nxd} \frac{EF_{CHP,CO_{2}}(z_{1,k} + z_{2,k} + z_{11,k})}{+GEFx_{3,k}} + \frac{EF_{AB,CO_{2}}}{\eta_{AB}}x_{6,k}]$$

$$COE grid COE AB$$

EF<sub>CHP,CO2</sub> and EF<sub>AB,CO2</sub> depend on Fuel Price



### **Constraints of TES**



#### Constraint of Charge and Discharge rate (Hashemi, 2009)

HE charge to TES:

 $\varepsilon(z_{5,k}) \le R_{charge}$   $\frac{1}{\delta}(z_{8,k}) \le R_{discharge}$ HE discharge from TES:

Heat energy stores in TES up to time k as equation:

$$Sto_k = init(1-\mu)^k + \sum_{j=1}^k \left( (\varepsilon z_{5,j}) - \left( \frac{1}{\delta} z_{8,j} \right) \right) (1-\mu)^{k-j+1}$$

$$S_{min} \leq Sto_k \leq S_{max}$$

### Constraints of BES



**EE Charge and discharge constraints (Mazidi, 2014)** 

$$0 \leq z_{11,k} \leq d_{sc}$$
 ,  $0 \leq z_{12,k} \leq d_{sd}$ 

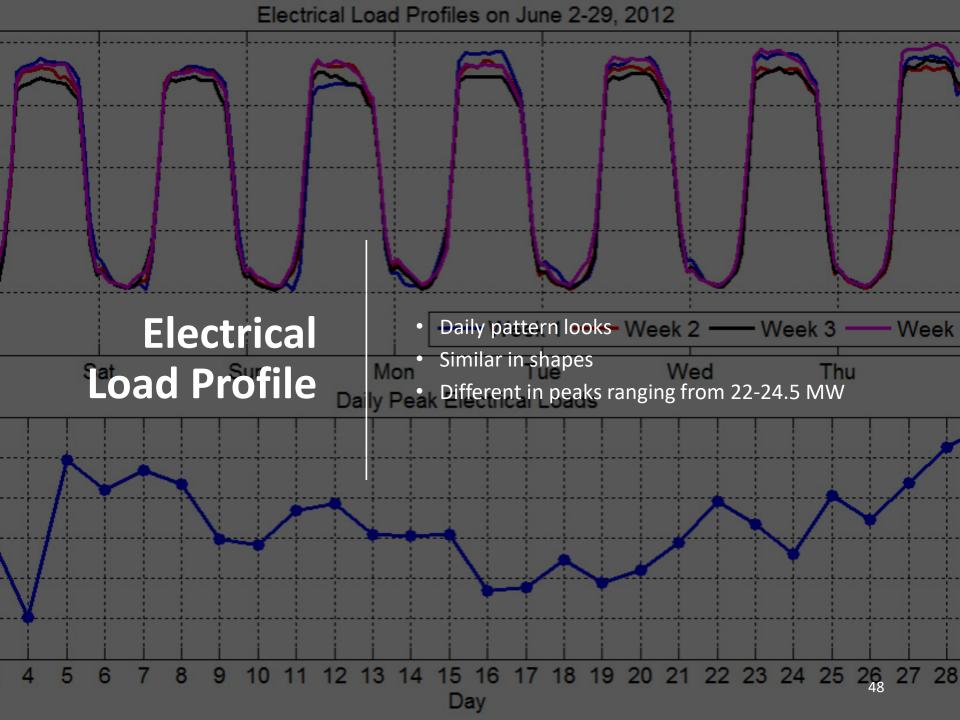
**BES state of charge limitations:** 

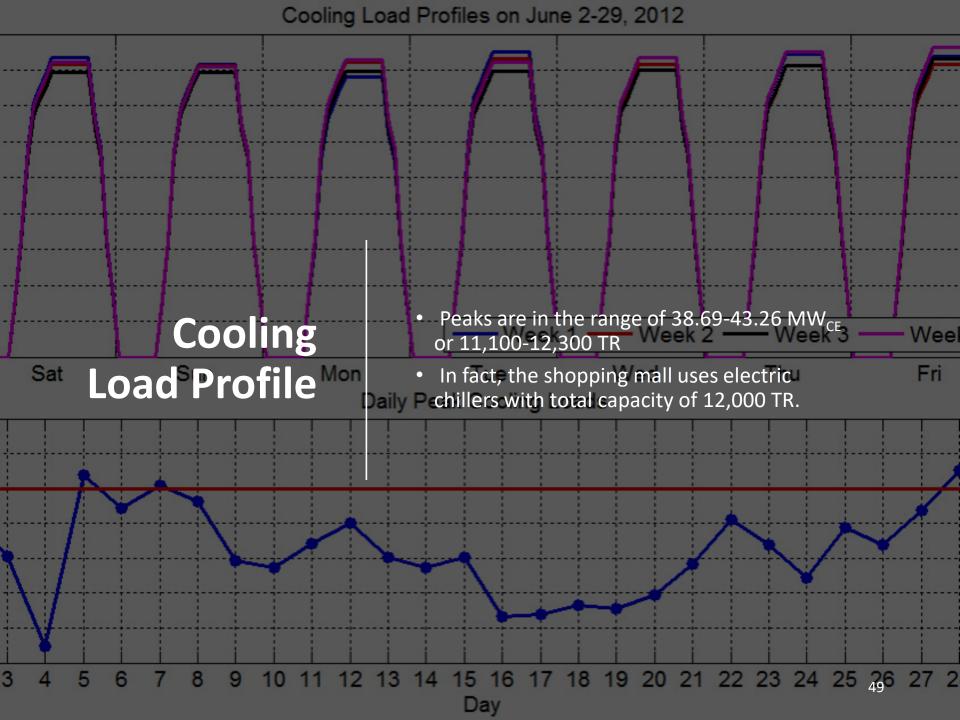
$$S_{\min} \leq z_{13,k} \leq S_{\max}$$

State of charge of BES  $(z_{13,k})$ :

$$z_{13,k} - z_{13,k-1} - z_{11,k} \eta_c \eta_i + \frac{z_{12,k}}{\eta_d \eta_i} = 0$$









# **Numerical Results**

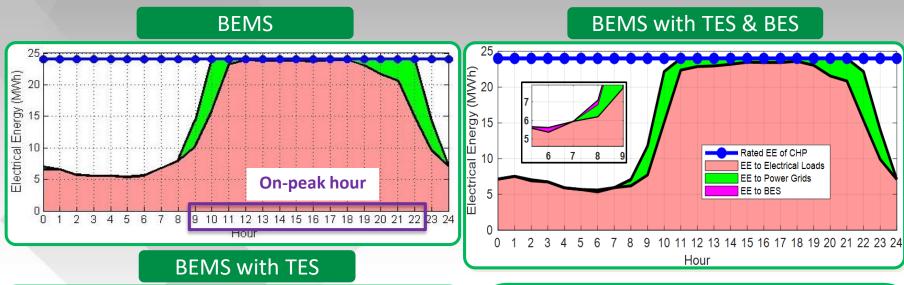


		Objective Functions	BEMS w/o TES, BES	BEMS with TES	BEMS with TES & BES
	Economic Optimal Operation	Total Operating Cost (TOC) (THB)	27,034,927	25,905,948 (-4.18%)	25,822,260 ( -4.49% )
		Total CO2 Emission (TCOE) (tCO <sub>2</sub> )	7,240	6,863 ( - <b>5.21%</b> )	6,873 ( - <b>5.07%</b> )
	Environmental Optimal Operation	Total Operating Cost (TOC) (THB)	28,461,519	28,323,630 ( <b>-0.48%</b> )	27,737,884 ( <b>-2.54%</b> )
		Total CO2 Emission (TCOE) (tCO <sub>2</sub> )	7,006	6,569 ( - <b>6.24%</b> )	6,567 ( - <b>6.27</b> % )



# **Optimal Operation of CHP**





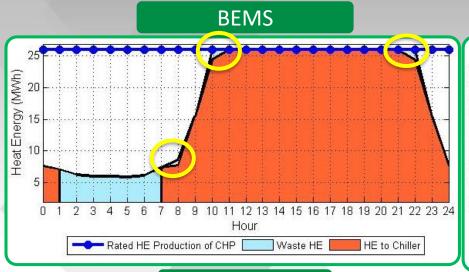
- 25 20 15 10 0 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 Hour

  Rated EE of CHP To Electrical Loads To Power Grids
- Economic optimal operation tries to earn profit from selling EE, especially during on-peak time.
- BEMS with BES, there is excessive EE store in BES during off-peak hours to utilize in on-peak hours.

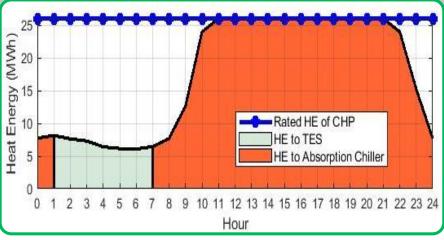


# **Optimal Operation of CHP**

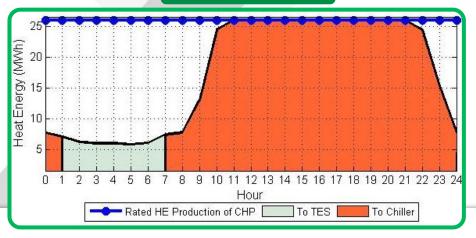




#### BEMS with TES & BES



#### **BEMS with TES**

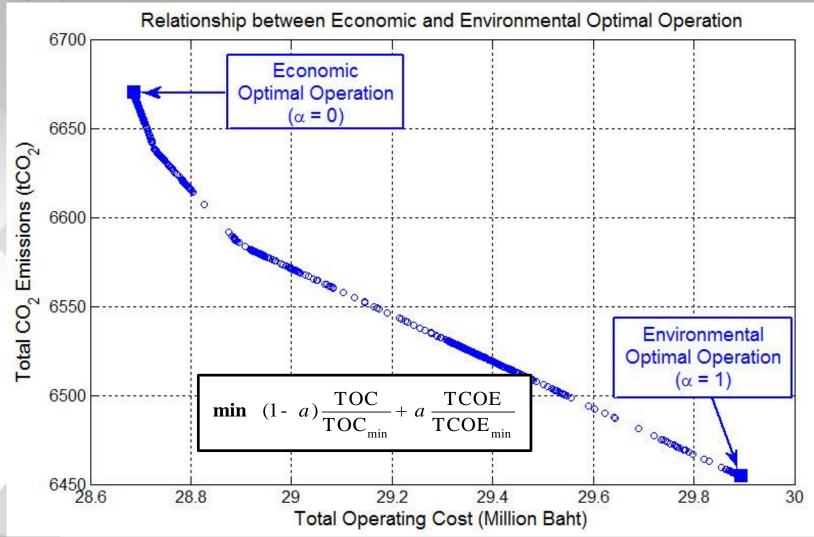


- With TES, excessive HE from CHP operation charges to TES during 01.00-07.00.
- BEMS w BES provides the similar optimal operation of CHP for HE.



# Trade-off between Economic and Environmental Operation





# Main results

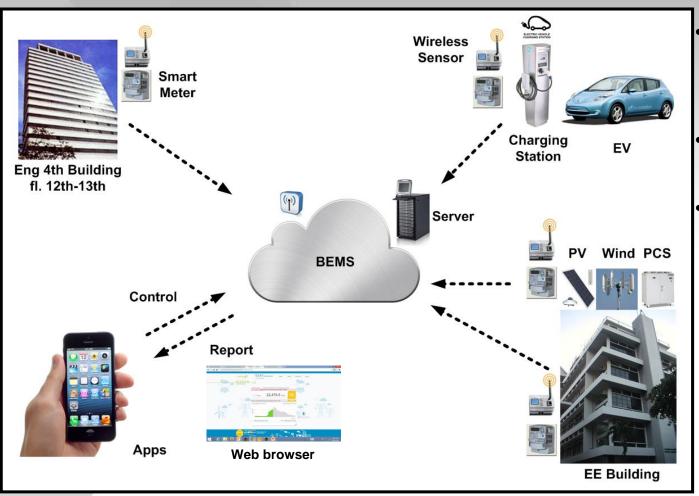
TES and BES can be efficiently incorporated with CHP and boiler to dispatch heat energy as part of BEMS.

BEMS with TES and BES can significantly reduce TOC and TCOE compared to that of BEMS w/o TES and BES.



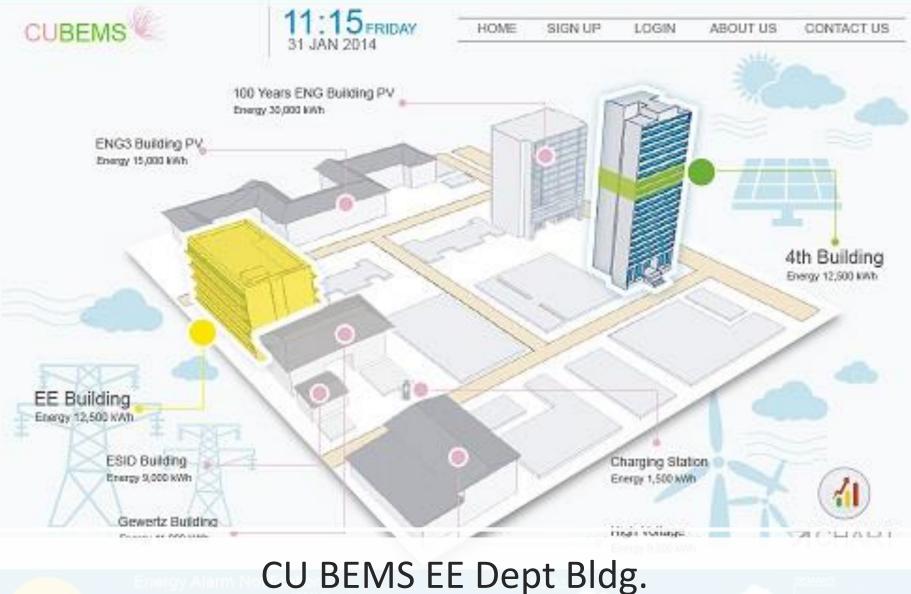
# **Smart Building CU BEMS**





- Collaboration with University of Tokyo
- Smart Meters

  Designed by Chula EE
- Renewable Energy
  Showa Shell Sekiyu
  K.K. supported
  Copper Indium
  Selenide (CIS) -PV
  Module









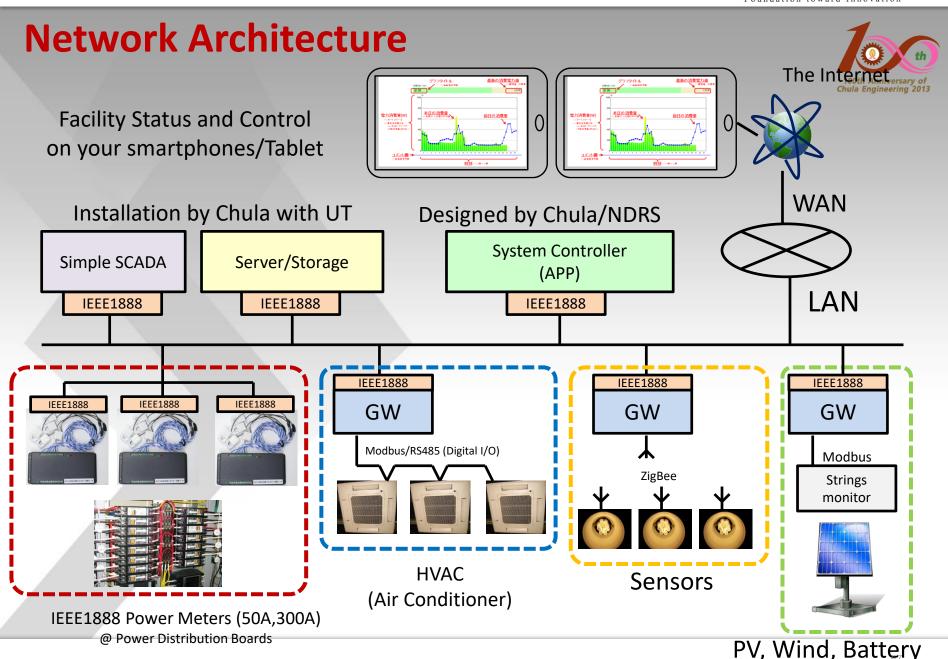




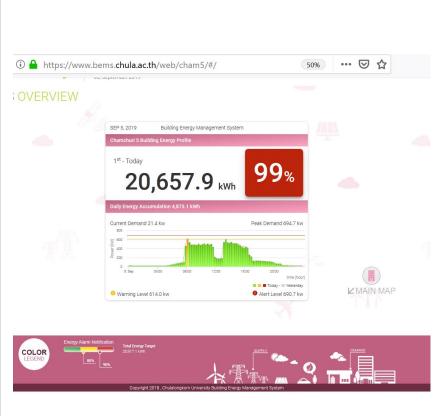




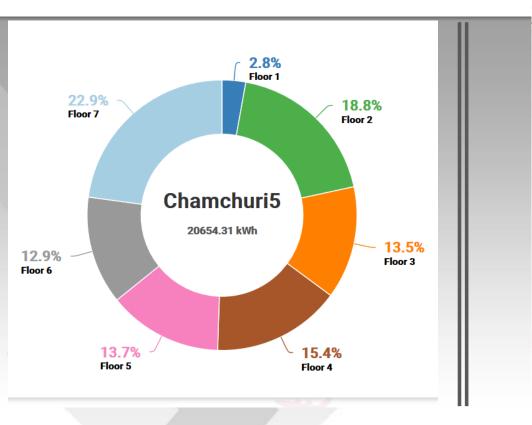
(Level 3)







#### CHULA ENGINEERING





# CU BEMS Chamchuri 5



ZZ. 34 Thursday
05, September 2019

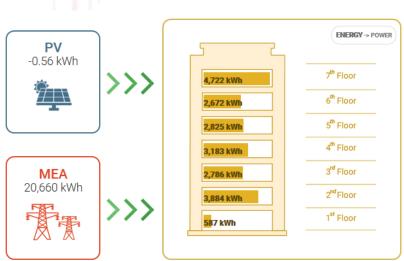
MENU

ABOUT US

◆ Log In

#### CHAMCHURI 5 ENERGY AWARDS









CUBEMS

ZO.UU Thursday 05. September 2019

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€ Log In

**HEALTH PAD of August 2019** 



















# Performance Assessment of Solar Energy Generation Using Artificial Intelligence

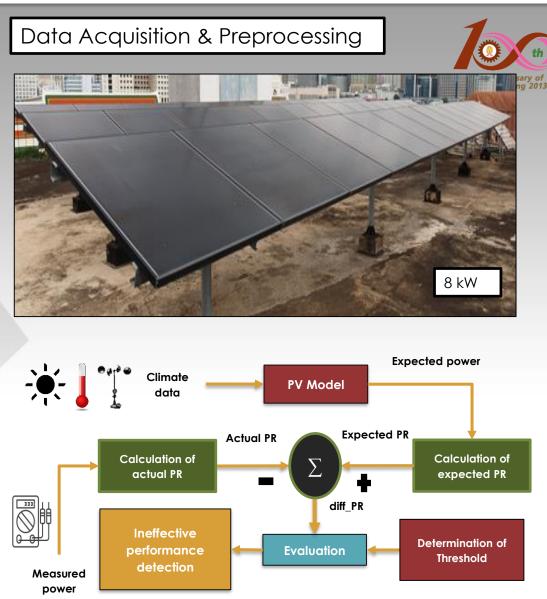
Janenarong Klomklao and David Banjerdpognchai



#### **Objectives**

- To develop a methodology in order to assess performance of photovoltaic (PV) systems
- To investigate the effect of state-ofday (rainy and non-rainy day) on causing ineffective performance.



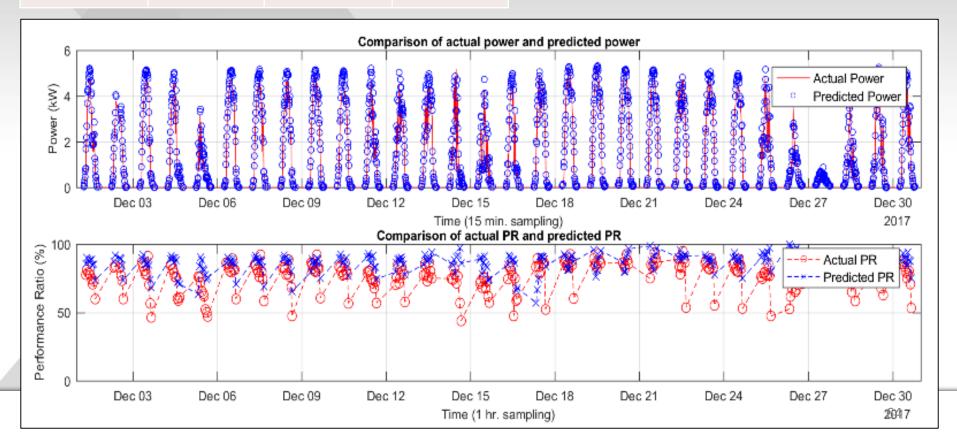




### 1. Modelling power generation with Neural Network



Season	Winter	Summer	Rainy
RMSE (kW)	0.3019	0.2253	0.2014
R-squared	0.9700	0.9777	0.9851



0.04

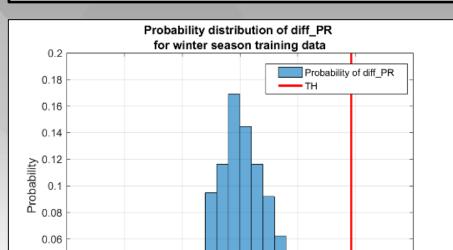
0.02

-30

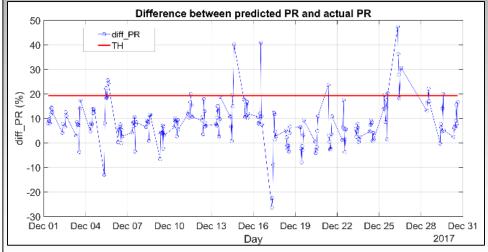
-20



#### 2. Determination of the threshold



# 3. Evaluation on the effect of state-of-day



 $P(diff\_PR < TH) = 0.99$ 

0

diff\_PR(%)

10

20

30

-10

Season	Winter	Summer	Rainy
Threshold	19.28%	22.20%	19.03%

Probability	Winter	Summer	Rainy
$P(diff\_PR > TH)$	7.87%	0.49%	3.70%
$P(rainy \mid diff\_PR > TH)$	64.71%	100.00%	10.00%
$P(non - rainy \mid diff\_PR < TH)$	77.89%	65.02%	65.77%



## 100th Anniversary of Chula Engineering 2013

# An Interoperable Building Energy Management System with IEEE1888 Open Protocol for Peak-Load Shaving

# Phanumat Saatwong and Surapong Suwankawin Power Electronic Research Laboratory

Smart Grid Research Unit

In Proceeding of 2019 IEEE PES Innovative Smart Grid Technologies ASIA, May 2019



## Peak-Load Shaving Application



# Peak-Load Shaving Application

**Load Forecast** 

BESS Optimized Control

#### **Historical Load-Demand Data:**

- 18-month load data is gathered (April 2015 – October 2016)
- Sampling rate of raw data => 1 min
- Averaged load demand => 15 min
   Load-Forecasting Model: SARIMA

(Seasonal Autoregressive Integrated Moving Average)

#### **BESS Optimized Control:**

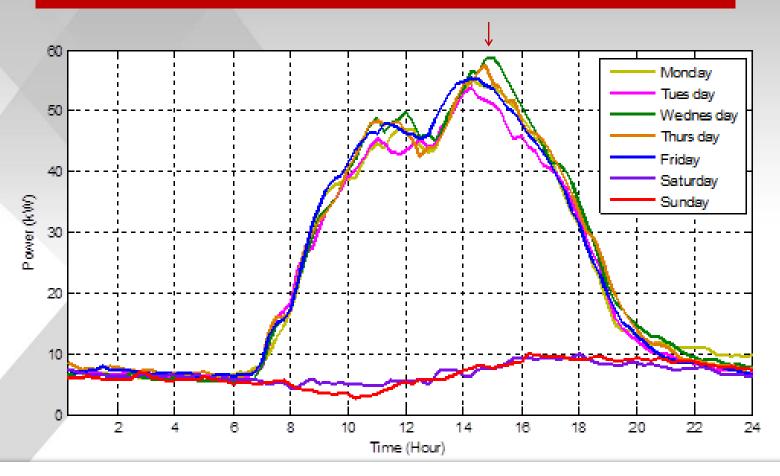
- Load-forecasting model
- Constrained by power/energy rating of battery
- Power-usage application



## Averaged-Load Profile in a Week



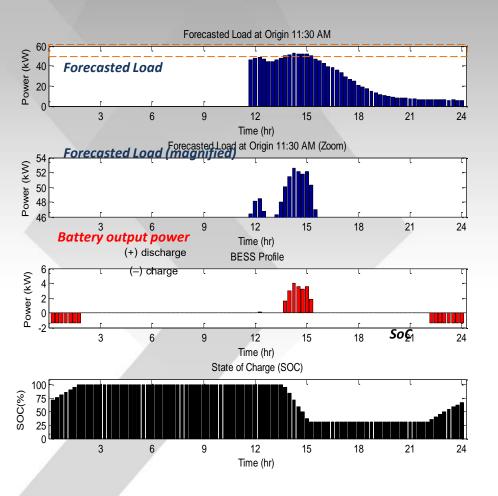
- Global peak load occurs around 2.00-3:00 pm
- Pead demand is about 50-60 kW
- Distributed packaged air-condition units are dominant loads.

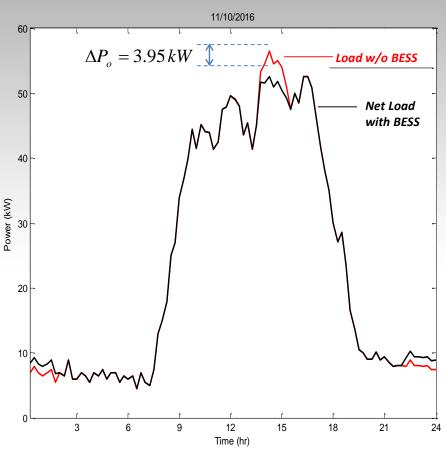




100th Anniversary of Chula Engineering 2013

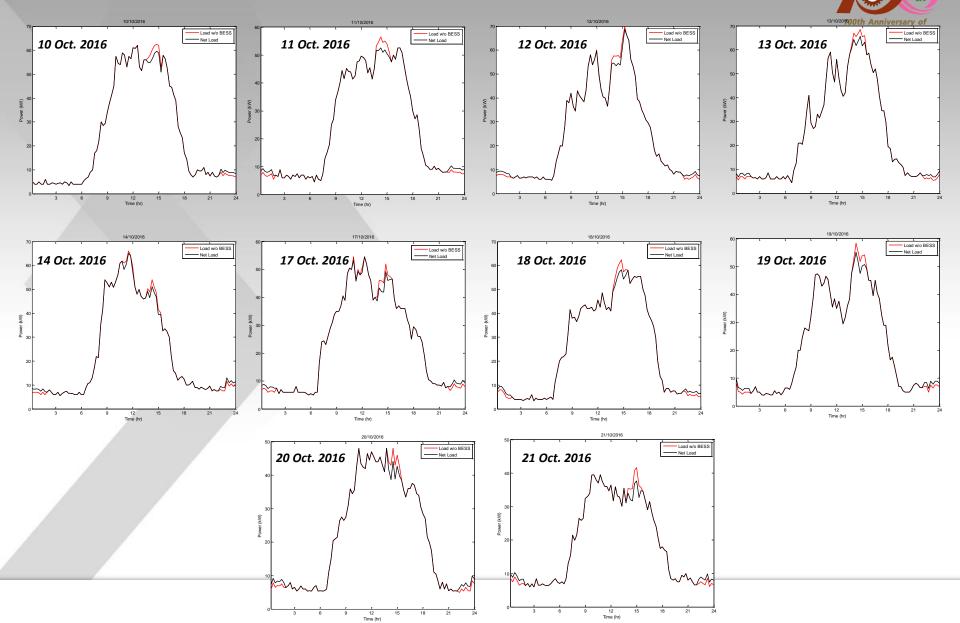
# Evaluation of CU-BEMS with Load-Shaving Application







# Evaluation of CU-BEMS with Load-Shaving Application





### Conclusion



- Real-world BEMS with peak-load shaving application is implemented.
- Interoperability among data storage, peak-load shaving application and BESS is conducted by IEEE1888 open protocol.
- BESS optimized control is based on the load-forecast model.
- Up to 7.5 % of peak demand is shaved out.



#### Contents



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# IEC TC65 Industrial Process Measurement, Control and Automation Thailand National Committee

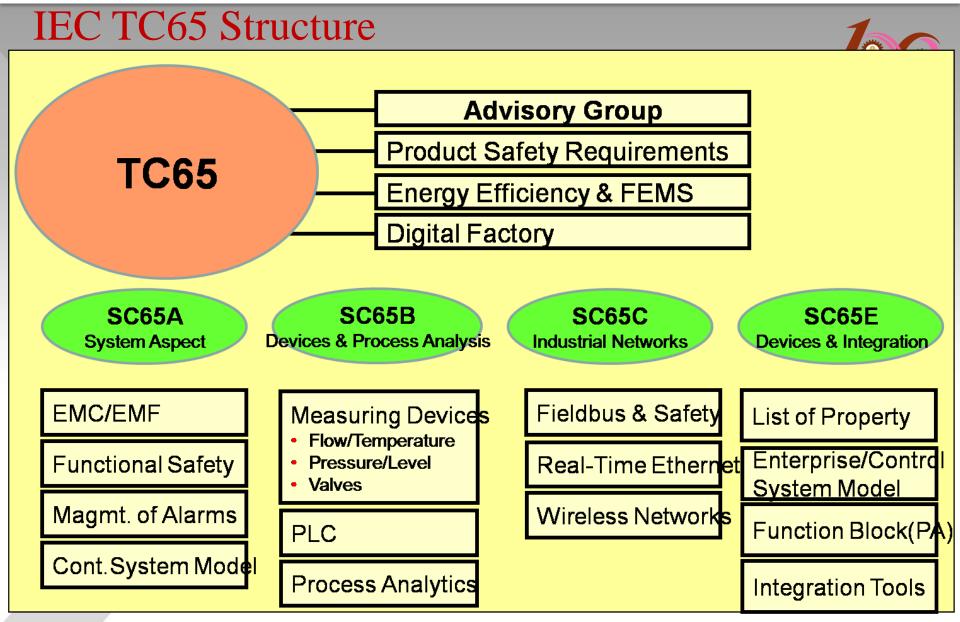
**Standards Division** 

Thai Industrial Standards Institute
Ministry of Industry

Acknowledgements:

Associate Prof. Sawai Pongswatd, King Mongkut's Institute of Technology Ladkrabang
Srinakorn Nontanakorn, Azbil (Thailand)
Puttipong Kongcharoen, TISI, Ministry of Industry







## Standards Developed in IEC TC65

TC/SC	Technology area	IEC number
TC65	57	
	Security	62443
SC65A	Operating Condition	60654
	EMC	61326
	Functional Safety	61508, 61511
	Batch control	61512
	Alarm management	62682
SC65B	Transmitter, temperature	60770, 60584
	PLC	61131
	Valve, Analyzer	60534, 61831
SC65C	Fieldbus	61158
	Industrial Ethernet	61784
	Industrial Wireless	62591,62734
	Wireless coexistence	62657
SC65E	Product property, PLIB	61987
	Enterprise-control system	62264
	integration	
	Function Block	61499, 61804
	EDDL, FDT, FDI	62453,62769
	OPC-UA	62541

**Fundamental Standard** Terminology, chart, unit, etc.

Management Standard Management system

Environment, Safety Environment condition, Safety

Procedure or measurement Test, Analysis, Certification

Product standard Shape, Function, Calibration

Interoperability standard Communication, Data format



# IEC TC65 Thailand National Committee

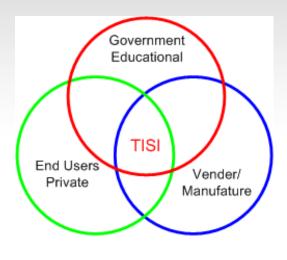
**Working Groups** 

Group 1: Safety Aspects, Functional Safety and Product Safety

Group 2: Industrial Networks/Integration

**Group 3: Control System Security** 

Group 4: Energy Efficiency and Energy Management

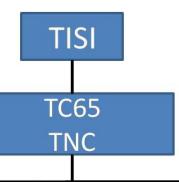


# Thailand Interest Group

#### **Government Sector**

- Mr.Prasong Norajit, (WG 1&4)
   Director of Safety Technology
   Bureau, Department of Industry
   Works, Ministry of Industry
- Dr. Plawut Wongwiwat (WG 2 & 3)
   Engineering Practical Level,
   Bureau of Supporting Industries
   Development, Department of Industrial
   Promotion Ministry of Industry.
- Dr. Konthan Sathirakul (WG: 4)
   Scientist, Senior Professional Level
   Department of Science Sevice
   Ministry of Science and Technology

#### **IEC TC65 Thailand National Committee(TISI SC1015-1)**



Chairman:

Assoc. Prof. Dr. Sawai Pongswatd (FF /KMITL) Secretary:

Mr. Puttiphong Kongcharoen (Officer) Coordinator

Mr. Srinakorn Nontanakorn

#### Working Group 1

Functional safety & Product Safety

#### Convenor:

Dr. Chirdpong Deelertpaiboon (KMUTNB)

Mr. Anukoon Asawachatroj (Rockwell Automation) Mr. Pratarn Khamphra

#### Japanese Expert

(AGC Chemicals)

Mr. Isao Hayashi (Azbil) Mr. Shigeo Miyagawa (JEMIMA)

#### **Working Group 2**

#### Networks/Integration

#### Convenor:

Dr. Amphawan Julsereewong (KMITL)

Mr. Winai Intarawichien (PTT PCL)

#### Japanese Expert

Mr. Hisanori Hayashi(Yokogawa) Mr. Takeshi Ikeda (Fuii Electric)

#### **Working Group 3**

# Control System Security

#### Convenor:

Dr. Diew Koolpiruck (KMUTT) Mr. Niwat Weeragul

Mr. Niwat Weeragul (Yokogawa)

Mr. Chitchanop Ekkomonrat (SCG)

#### Japanese Expert

Mr. Tatsuaki Takebe (Yokogawa) Mr. Tsuyoshi Kitai (Azbil)

#### **Working Group 4**

#### Energy Efficiency &

#### **Energy Management**

#### Convenor:

Dr. David Banjerdpongchai (CU)

Mr. Srinakorn Nontanakorn (Azbil)

Mr. Cherdchai Saenseeha (EGAT)

#### Japanese Expert

Mr. Toru Ishikuma (Azbil)



# **Thailand National Committee**



TISI Committee 69 Industrial Process	Year	# STD	Title of Standard
Measurement, Control and Automation	2016	7	Functional Safety of electrical/ electronic/programmable electronic safety- related systems
TISI Subcommittee 69/1 Industrial Instrumentation and System Integration in Automation	2017	9	Energy efficiency though automation systems Functional safety —safety instrumented system for the process industry sector Industrial communication networks Security for industrial automation and control systems
	2018	15	Industrial communication networks Enterprise-control system integration Automation systems in the process industry Control systems in the process industry

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#### CHULA ENGINEERING







# Strong Collaboration of Japan and Thailand

#### Contents



- Industry 4.0 vs. Japan Society 5.0
- Thailand 4.0 and Eastern Economic Corridors
- Research related to Energy Efficiency
- IEC TC 65 Thailand National Committee
- Control Systems Society Thailand



# **IEEE Thailand Control Systems Society** Activity 2019

Activity	Date
2 <sup>nd</sup> IFAC ASEAN School of Advanced Control (IFAC ASAC 2019)	15-16/01/2019
1 <sup>st</sup> International Symposium on Instrumentation, Control, Artificial Intelligence, and Robotics (ICA-SYMP 2019)	16-18/01/2019
10th Instrumentation, Control, and Automation Senior Project Conference (ICA SP-CON 2019)	30/04/2019
ECTI-SICE Special Session @ ECTI-CON 2019 "Latest Trend on Systems and Control"	12/07/2019
Control Systems Special Seminar on Digital Transformation by Hisashi Sasajima	23/07/2019
SICE-ECTI Organized Sessions @ SICE Annual Conf. 2019 "Advances on Control Engineering and Applications"	13/09/2019
ECTI-ICROS Special Session @ ICCAS 2019 "Control System Design and Applications"	16-18/10/2019





# 2<sup>nd</sup> IFAC ASEAN School of Advanced Control (IFAC ASAC 2019)

From Fundamental Theory to Robust and Networked Control Technologies towards Smart Cities

Chulalongkorn University, Bangkok, Thailand 15-16 January 2019























#### **Organizing Committee**

#### **General Chair** Shinji Hara, Chuo University

**Main Coordinator**David Banjerdpongchai, CU

**Registration Chair** Napasool Wongvanich, KMITL

**Local Arrangement Chair** Jitkomut Songsiri, CU

**Publication Chair** Supahai Vorapojpisut, TU

**General Secretary** Sungwan Boksuwan, KMITL

#### **Lecturers**



Prof. Dr. Shinji Hara, Chuo University



Prof. Dr. Mi Ching Tsai, National Cheng Kung University



Assoc. Prof. Dr. Su Rong, NTU



Prof. Dr. Hyunbo Shim, Seoul National University



Asst. Prof. Dr. Itthisek Nilkhamhang, SIIT



















8 lectures and 12 posters 50+ participants 9 nationalities

# CHULA ENGINEERING Foundation toward Innovation

















## CHULA ENGINEERING Foundation toward Innovation



















# 1<sup>st</sup> International Symposium on Instrumentation, Control, Artificial Intelligence, and Robotics (ICA-SYMP 2019)

**IEEE Conference Record Number #45470** 

Chulalongkorn University, Bangkok, Thailand 16-18 January 2019



































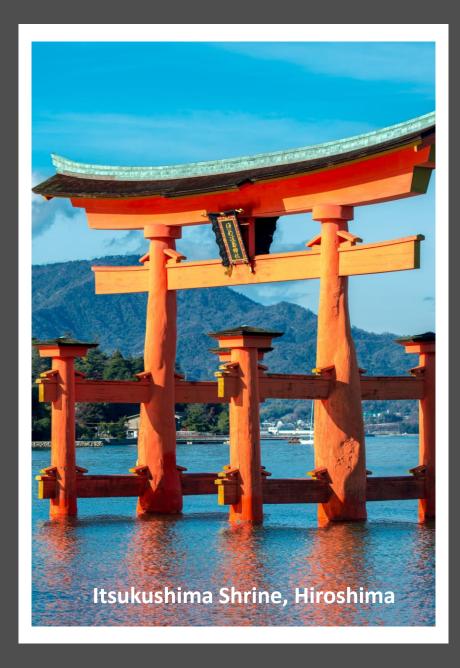


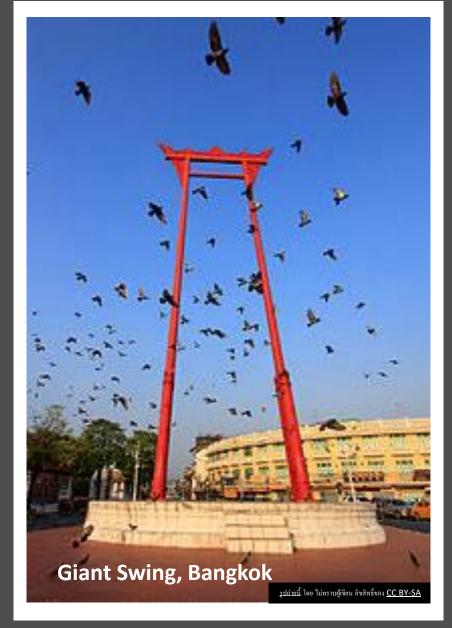




Foundation toward Innovation









# CALL FOR PAPERS

The Society of Instrument and Control Engineers (SICE) Annual Conference 2020

#### **SICE 2020**

The SICE Annual Conference 2020 (SICE 2020), organized by the Society of Instrument and Control Engineer (SICE) and the Electrical Engineering / Electronics, Computer, Telecommunications and Information Technology (ECTI) Association, will be held on September 23 - 26, 2020, in Chiang Mai, Thailand. The SICE Annual Conference 2020 is an international conference covering a broad range of fields from control theory and applications, mechatronics, industrial automation, transportation and communication, biological and medical systems, artificial intelligence, cyber-physical systems, smart grids, educational and social contributions. The technical program of SICE 2020 will consist of plenary and invited talks, tutorial courses, and workshops, as well as oral and interactive sessions.

#### **Conference Venue**

SICE 2020 will be held at The Empress Hotel and Convention Center, located at the heart of the city of Chiang Mai, Thailand. Chiang Mai is a Northern Thai city known for its rich history, Lanna culture, and numerous tourist attractions of great historical and religious significance. In walking distance to the hotel lie the iconic Night Bazaar Market and the Old City.













#### **Important Dates (Tentative)**

Paper Submission Webpage Open : December 1 (Sunday), 2019